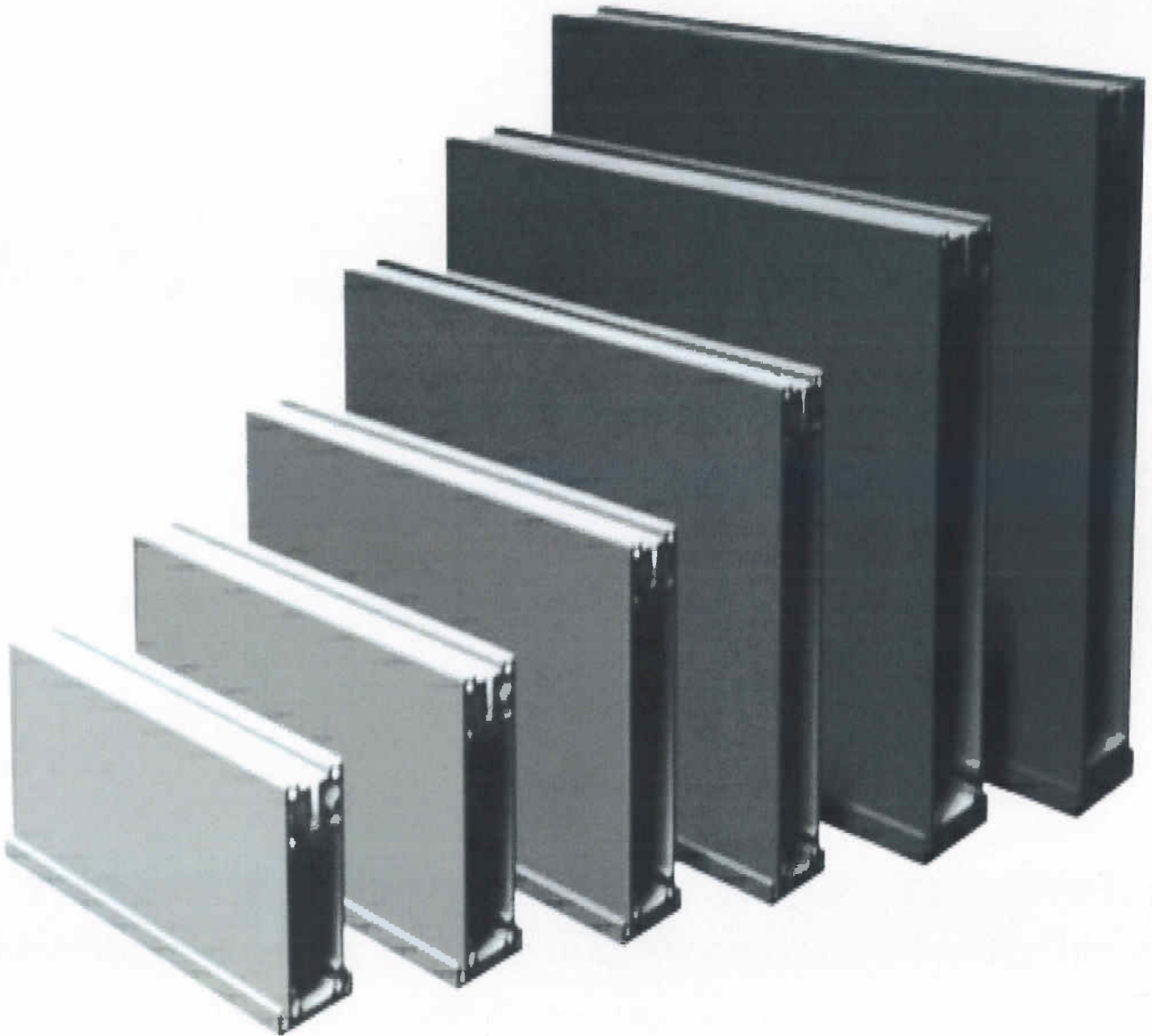


FINISH INFORMATION



SUPER SKY
PRODUCTS, INC.

10301 N. Enterprise Drive
Mequon, Wisconsin 53092

Phone: (262) 242-2000
Fax: (262) 242-7409
www.supersky.com

FINISH-CVR

BASIC FINISH INFORMATION

Anodized Finishes:

Clear (Class I)
Bronze (light, medium & dark)
Black & Specialty Colors

Painted Finishes:

Enamel/Polyester
PVDF 500 Resin Based

Between anodized and painted aluminum finishes, painted finishes are by far the most popular, the most versatile, offering an almost unlimited number of color options and matching capabilities. Painted finishes also offer the longest durability and warranty (up to 20 years).

The most popular of the painted finishes are Kynar 500 based resin paints; i.e., Acroflur, Duranar, Fluropon and the like, (all Kynar based resins with either 50% or 70% resin base under various manufacturer's brand names).

The 70% PVDF resin paints are generally recommended for all exterior commercial exposed surfaces. The 50% PVDF is generally limited to light commercial, residential, and interior surfaces.

PVDF based paints are sold as standard colors, custom colors, specialty colors, and metallics. The standard colors and many custom colors consist of a two-coat system consisting of a base or primer coat, and a finish coat. Some special colors require a third clear coat to further protect the exposed surface from UV radiation and some metallics even require a four coat process with a "barrier" coat applied between the prime coat and color coat. Consult our sales representative about specific colors, types and applications.

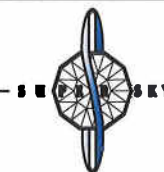
The information on the following page shows the various types of finishes available and a general advantage/disadvantage statement for each.

The American Architectural Manufacturers Association (A.A.M.A.) specifications for anodized and high performance pigmented organic finishes are our recommended guidelines. Reference numbers are listed in our Guide Specification.

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COMPARISON OF FINISH TYPES

Type of Finish: Features:

Clear Anodized:
215-R1 (Class I)
(0.7 Mil. min.) 5 yr warranty
Color variances between different aluminum alloys
Visible die lines on larger extrusions

Bronze Anodized: 5 yr warranty
Color variances between different aluminum alloys
Visible die lines on lighter shades

Black Anodized: 5 yr warranty
Some color variation between different aluminum alloys
Die lines not as visible as with lighter shades

Baked Enamel: Relatively inexpensive / 5 yr warranty
Color matching limitations
Relatively short durability

Acroflur (50% resin):
Standard Colors PVDF based finish / 5 yr warranty
Some matching limitations
Durability less than 70% resin finish

Acroflur (50% resin):
Specialty Colors Relatively inexpensive / 5 yr warranty
Less expensive / less durability than 70% resin

Acroflur (50% resin):
Metallic PVDF finish / 5 yr warranty
Less expensive / less durability than 70% resin

Duranar/Fluropon
(70% resin):
Standard Colors Best value vs. durability / 10 yr warranty
More durable / more expensive than 50% resin

Duranar/Fluropon:
(70% resin)
Specialty Colors Best value vs. durability for specials / 10 yr warranty
More durable / more expensive than 50% resin

Duranar/Fluropon:
(70% resin)
Metallic (3 coat) Best value for premium finish / 10 yr warranty
Most expensive finish available
(Note, some "exotic" colors and certain metallics may
require a 4-coat process).

(EXTENSIONS TO STANDARD WARRANTIES MAY BE AVAILABLE FOR ADDITIONAL COSTS.
ACCEPTANCE OF EXTENDED WARRANTIES IS AT THE SOLE DISCRETION OF THE FINISH
APPLICATOR BASED ON FINISH COLOR, GEOGRAPHIC LOCATION AND OTHER FACTORS.)



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FINISH-2

